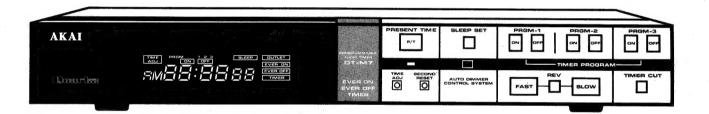
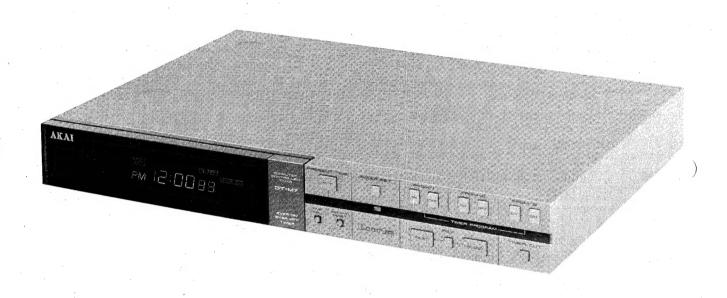
AKAI SERVICE MANUAL



AUDIO PROGRAM TIMER

MODEL DT-M7



AUDIO PROGRAM TIMER

MODEL DT-M7

SECTION 1	SERVICE MANUAL	3
SECTION 2	PARTS LIST	9
SECTION 3	SCHEMATIC DIAGRAM 1	4

SAFETY INSTRUCTIONS

SAFETY CHECK AFTER SERVICING

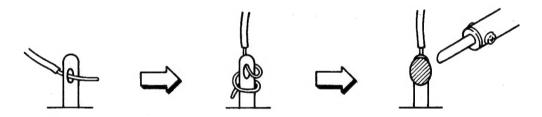
Confirm the specified insulation resistance between power cord plug prongs and externally exposed parts of the set is greater than 10 Mohms, but for equipment with external antenna terminals (tuner, receiver, etc.) and is intended for \boxed{C} or \boxed{A} , specified insulation resistance should be more than 2.2 Mohms (ground terminals, microphone jacks, headphone jacks, line-in-out jacks etc.)

PRECAUTIONS DURING SERVICING

- 1. Parts identified by the \triangle symbol parts are critical for safety. Replace only with parts number specified.
- 2. In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation. These must also be replaced only with specified replacements.

Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.

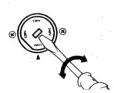
- 3. Use specified internal wiring. Note especially:
 - 1) Wires covered with PVC tubing
 - 2) Double insulated wires
 - 3) High voltage leads
- Use specified insulating materials for hazardous live parts. Note especially:
 - 1) Insulation Tape
 - 2) PVC tubing
 - 3) Spacers (Insulating Barriers)
 - 4) Insulation sheets for transistors
 - 5) Plastic screws for fixing microswitch (especially in turntable)
- 5. When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.), wrap ends of wires securely about the terminals before soldering.



- Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.). Check that replaced wires do not contact sharp edged or pointed parts.
- 8. Also check areas surrounding repaired locations.
- 9. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.
- 10. Voltage Conversion

Models for Japan, Europe, UK and Australia are not equipped with this facility. Each machine is preset at the factory according to destination, but some machines can be set to 110V, 120V, 220V or 240V as required. If your machine's voltage can be converted:

- 1) Disconnect the power cord.
- 2) Turn the VOLTAGE SELECTOR located on the rear panel with a screwdriver until the correct voltage is indicated.



SECTION 1

SERVICE MANUAL

TABLE OF CONTENTS

I.	SPECIFICATIONS	4
	DISMANTLING OF UNIT	
	CONTROLS	
	ADJUSTMENT	
	1. STANDARD FREQUENCY OSCILLATOR ADJUSTMENT	6
	COMPOSITION OF P.C BOARDS	

For basic adjustments, measuring methods, and operating principles, refer to GENERAL TECHNICAL MANUAL.

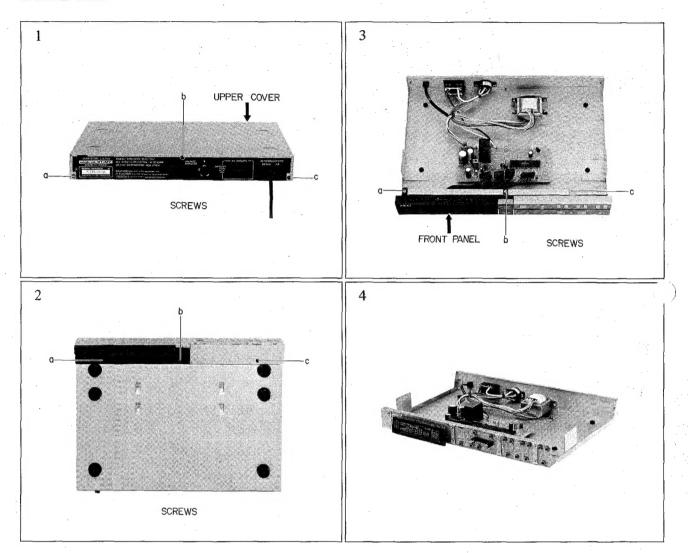
I SPECIFICATIONS

TIMER ACCURACY	±15 Seconds Within One Month (approx. 20°C)
TIMER BASE	Quartz Oscillator
TIMER OPERATION ACCURACY	Less than 0.2 Seconds
TIMER DISPLAY	12 Hour Display (J, B, U MODELS)
	24 Hour Display (E MODEL)
TIMER SYSTEM	Daily Type
TIMER SET PERIOD	1 minute to 23 hours and 59 minutes
SLEEP TIME PERIOD	1 minute to 1 hour and 59 minutes
AC OUTLET	Switched × 2
	total 1200W Maximum (J Model)
	Switched × 2
	total 600W Maximum (U Model)
	Switched × 5
	total 200W Maximum (E Model)
	Switched × 5
	total 3A Maximum (B Model)
POWER REQUIREMENTS	100V 50 Hz/60Hz (Japan)
	220V 50 Hz (Europe except UK)
	240V 50 Hz (UK and Austlaria)
· · · · · · · · · · · · · · · · · · ·	110V/120V/220V/240V 50 Hz/60 Hz (U/T)
OWER CONSUMPTION	6W (JPN Model)
	7W (U/T Model)
DIMENTIONS	$350 \text{ (W)} \times 50 \text{ (H)} \times 254 \text{ (D)} \text{ mm}$
	$(13.8 \times 2.0 \times 10 \text{ inches})$
WEIGHT	1.9 kg (4.2 lbs)

^{*}For improvement purposes, specifications and design are subject to change without notice.

II. DISMANTLING OF UNIT

In case of trouble, etc. necessitating dismantling, please dismantle in the order shown in the photographs. Reassemble in reverse order.



III. CONTROLS

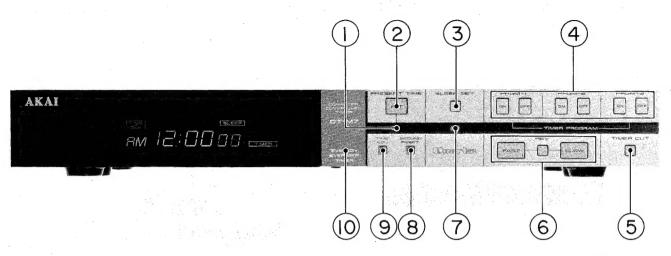


Fig. 3-1

- 1. LED INDICATOR
 - (Lights when the present time is displayed and flashes on and off at all other times.)
- 2. PRESENT TIME (P/T) BUTTON (To display the present time.)
- 3. SLEEP SET BUTTON
- (To set the sleep time.)
- PROGRAM PRGM-1 TO PRGM-3 BUTTONS (For programming.)
- 5. TIMER CUT BUTTON
 - (To stop timer controlled operation.)
- 6. FAST, REV AND SLOW BUTTONS

(To set the present time, sleep time, turn on time and turn off time.)

How to use:

To quickly advance the time -> Depress the FAST button.

To slowly advance the time \longrightarrow Depress the SLOW button.

To quickly set back the time —> Depress the REV and FAST buttons simultaneously.

To slowly set back the time \longrightarrow Depress the REV and SLOW buttons simultaneously.

- 7. SENSOR FOR THE AUTO DIMMER
- 8. SECOND RESET BUTTON
 (To reset the second indicator to zero.)
- 9. TIME ADJ BUTTON (To set the present time.)
- 10. TIMER MODE BUTTON (To select the timer mode.)

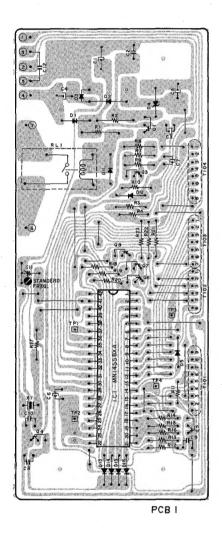
IV. ADJNSTMENT

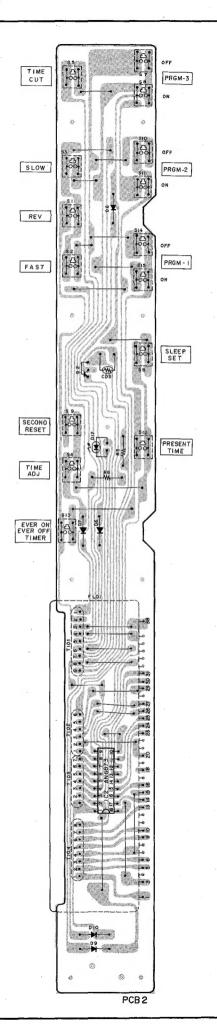
4-1. STANDARD FREQUENCY OSCILLATOR ADJUSTMENT

- 1) Connect a Frequency Counter between TP1 and GND.
- 2) Adjust the Trimmer Capacitor (C11), so that the Frequency Counter Reading is 128.00016Hz (7.81249 ms).

V. COMPOSITION OF PC BOARDS

1) MODEL DT-M7





SECTION 2

PARTS LIST

TABLE OF CONTENTS

RECOMMENDED	SPARE P	ARTS	 	
1. PCB1 BLOCK				
2. PCB2 BLOCK			 	
3. FINALY ASSI	EMBLY BI	ock		1
INDEX			 	1

Resistor and Capacitor which is not listed in this parts list, please refer to COMMON LIST FOR SERVICE PARTS.

ATTENTION

- 1. When placing an order for parts, be sure to list the parts no. model no., and description. There are instances in which if any of this information is omitted, parts cannot be shipped or the wrong parts will be delivered.
- 2. Please be careful not to make a mistake in the parts no. If the parts no. is in error, a part different from the one ordered may be delivered.
- 3. Because parts number and parts unit supply in the Preliminary Parts List may be partially changed, please use this parts list for all future reference.

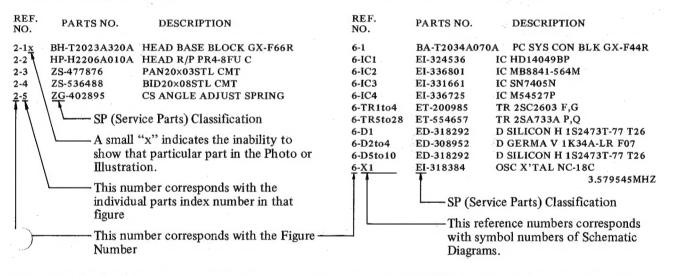
HOW TO USE THIS PARTS LIST

- 1. This Parts List shows the parts that are considered necessary for repairs. Other parts, such as resistors and capacitors, are shown in the "Common List for Service Parts". Select and order such parts from the "Common List for Service Parts".
- 2. The Recommended Spare Parts shows those parts in the Parts List which are considered particularly important for service.
- Parts not shown in the Parts List and "Common List for Service Parts" will not be supplied in principle.
- 4. How to read list
 - a) Mechanism Block

b) P.C Board Block

2. HEAD BASE BLOCK

6. SYS. CON. P.C BOARD BLOCK



5. Both the kind of part and installation position can be determined by the Parts Number. To determine where a parts number is listed, utilize Parts Index at end of Parts List. It is necessary first of all to find the Parts Number. This can be accomplished by using the Reference Number listed at right of parts number in the Parts Index.

WARNING

△ INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURE'S RECOMMENDED PARTS

AVERTISSEMENT

Δ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÉCES RECOMMANDEES PAR LÉ FABRICANT

1. PCB 1 BLOCK

1-X1

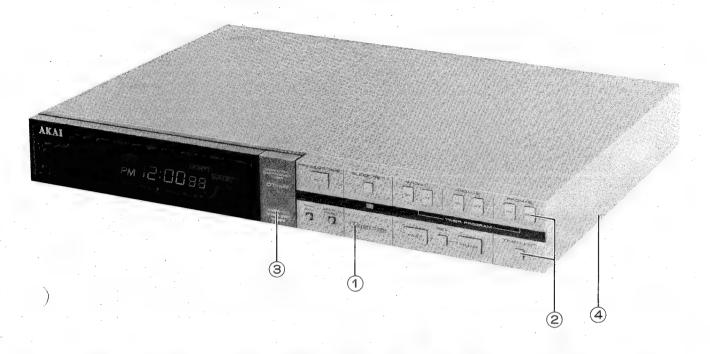
REF. PARTS NO. DESCRIPTION NO. 1-IC1 EI-711472 IC MN1455BXA 1-Q1 ET-711469 TR 2SD856 1-Q3 ET-350335 TR 2SA564 Q TR 2SC1383NC 1-04 ET-706935 ET-342696 TR 2SC828 Q,R 1-Q5 1-Q6 ET-350335 TR 2SA564 Q 1-Q7 ET-350335 TR 2SA564 Q ET-350335 TR 2SA564 Q 1-Q8 ED-711466 D SILICON S5277B 1-D1 1-D2 ED-711466 D SILICON S5277B 1-D3 ED-711466 D SILICON S5277B 1-D4 ED-711480 D ZENER MA1056 ED-711467 D SILICON MA150 1-D5 1-D11 ED-711467 D SILICON MA150 1-D12 ED-711467 D SILICON MA150 1-D13 ED-711467 D SILICON MA150 1-D14 ED-711467 D SILICON MA150 1-D15 ED-711467 D SILICON MA150 ED-711467 D SILICON MA150 1-D16 1-D17 ED-711468 D LED LN442YP 1-RL1U EP-708679 **⚠ RELAY AR321173 (U,J)** EP-708677 A RELAY AR32118 (E,B) 1-RL1E 1-C11 EC-706953 C S-FIX

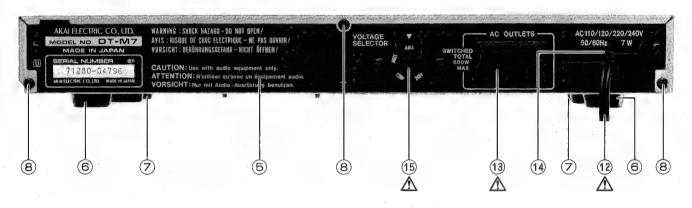
EI-711471 OSC X,TAL 4.1943 MHz

2. PCB 2 BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
2-IC2	EI-711473	IC AN6873N
2-Q2	ET-350335	TR 2SA564 Q
2-D6	ED-711467	D SILICON MA150
2-D7	ED-711467	D SILICON MA150
2-D8	ED-711467	D SILICON MA150
2-D9	ED-711467	D SILICON MA150
2-D10	ED-711467	D SILICON MA150
2-CDS	ET-706957	PHOTO SENSOR MKY-76C
2-FLD1	EM-344934	IND FL 6-MT-55ZYK
2-S1	ES-711474	SW TACT EVQ-QSB05K
2-S2	ES-711474	SW TACT EVQ-QSB05K
2-S3	ES-711474	SW TACT EVQ-QSB05K
2-S4	ES-711474	SW TACT EVQ-QSB05K
2-S5	ES-711474	SW TACT EVQ-QSB05K
2-S6	ES-711474	SW TACT EVQ-QSB05K
2-S7	ES-711474	SW TACT EVQ-QSB05K
2-S8	ES-711474	SW TACT EVQ-QSB05K
2-59	ES-711474	SW TACT EVQ-QSB05K
2-S10	ES-711474	SW TACT EVQ-QSB05K
2-S11	ES-711474	SW TACT EVQ-QSB05K
2-S12	ES-711474	SW TACT EVQ-QSB05K
2-S13	ES-711474	SW TACT EVQ-QSB05K
2-S14	ES-711474	SW TACT EVQ-QSB05K
2-S15	ES-711474	SW TACT EVQ-QSB05K

FINAL ASSEMBLY BLOCK





3. FINAL ASSEMBLY BLOCK

REF. NO.	PARTS NO.	DESCRIPTION	REF. NO.	PARTS NO.	DESCRIPTION
3-1	BD-711447	PANEL FRONT ASSY	3-12J	EW-306427	⚠ AC CORD 2 CORES KP-211,
3-2	SK-711449	RUBBER BUTTON SHEET			VFF J
		OPERATION	3-12E	EW-313882	⚠ AC CORD 2 CORES KP-419C,
3-3	SK-711450	CENTER KNOB			LTCE-2F E
3-4	BC-344323	COVER UPPER	3-12B	EW-313884	A AC CORD 2 CORES GTBS-2F
3-5 U	SP-711452	PANEL REAR DT-M7(U)			24/0.20×2 B
3-5 J	SP-711451	PANEL REAR DT-M7(J)	3-13U	EJ-346248	⚠ SOCKET OUTLET S2T-732T-172
3-5E	SP-711454	PANEL REAR DT-M7(E)			(U,J)
3-5B	SP-711453	PANEL REAR DT-M7(B)	3-13E	EJ-343981	△ SOCKET OUTLET S2-729T-100
3-6	SA-711455	RUBBER FOOT			E 2P (E)
3-7	SA-305646	RUBBER FOOT (A) (BLACK)	3-13B	EJ-346641	A SOCKET OUTLET S2-741T-110
3-8	ZS-355511	BID30×06STL BNI			(B)
3-9 x	ZS-572242	CTS26×06STL CMT	3-14U	SZ-711475	STRAIN RELIEF 1056
3-10x	ZS-555766	BID26×06STL CMT	3-14E	SZ-711476	STRAIN RELIEF 4N4
3-11x	BT-711460	⚠ TRANS POWER DT-M7(U)	3-15	ES-706968	⚠ SW SELECTOR (S17)
3-11xJ	BT-711459	⚠ TRANS POWER DT-M7(J)	3-16x	ES-708680	⚠ SW PUSH SDS3P (S16)
3-11xE	BT-711463	⚠ TRANS POWER DT-M7(E)	3-17x	EF-623125	⚠ FUSE SEMKO T 250V 2.50A
3-11xB	BT-711462	⚠ TRANS POWER DT-M7(B)	3-18x	EF-691007	△ FUSE SEMKO T 250V 3.15A
3-12U	EW-306428	⚠ AC CORD 2 CORES KP-205A,	2 1 3 A	21 071007	230 V 3.13A
		VEE I			

INDEX

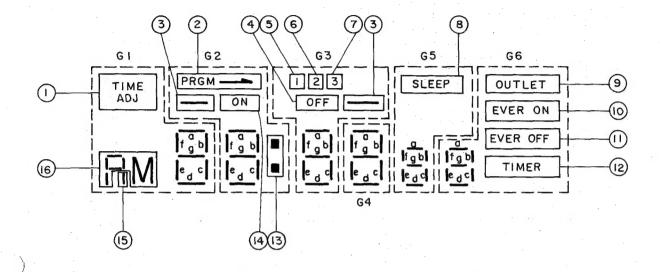
PARTS NO.	REF. NO.	PARTS NO.	REF. NO.	PARTS NO.	REF. NO.	PARTS NO.	REF. NO.	PARTS NO.	REF, NO.
BC-344323 BD-711447 BT-711459 BT-711460 BT-711462 BT-711463 EC-706953 ED-711466 ED-711466 ED-711466	3-4 3-1 3-11xJ 3-11xU 3-11xB 3-11xE 1-C11 1-D3 1-D1 1-D2								
ED-711467 ED-711467 ED-711467 ED-711467 ED-711467 ED-711467 ED-711467 ED-711467 ED-711467	1-D16 1-D5 1-D13 1-D14 1-D15 1-D12 1-D11 2-D10 2-D9 2-D7								
ED-711467 ED-711467 ED-711468 ED-711480 EF-623125 EF-691007 EI-711471 EI-711473 EJ-343981	2-D8 2-D6 1-D17 1-D4 3-17x 3-18x 1-X1 1-IC1 2-IC2 3-13E								
EJ-346248 EJ-346641 EM-344934 EP-708677 EP-708679 ES-708680 ES-711474 ES-711474	3-13U 3-13B 2-FLD1 1-RL1E 1-RL1U 3-15 3-16x 2-S10 2-S14 2-S8								
ES-711474 ES-711474 ES-711474 ES-711474 ES-711474 ES-711474 ES-711474 ES-711474	2-S9 2-S2 2-S4 2-S5 2-S12 2-S1 2-S11 2-S15 2-S6 2-S3								
ES-711474 ES-711474 ET-342696 ET-350335 ET-350335 ET-350335 ET-350335 ET-36935 ET-706935	2-S7 2-S13 1-Q5 1-Q8 1-Q7 1-Q3 1-Q6 2-Q2 1-Q4 2-CDS								
ET-711469 EW-306427 EW-306428 EW-313882 EW-313884 SA-305646 SA-711455 SK-711449 SK-711450 SP-711451	1-Q1 3-12J 3-12U 3-12E 3-12B 3-7 3-6 3-2 3-3 3-5J	3 .							
SP-711452 SP-711453 SP-711454 SZ-711475 SZ-711476 ZS-355511 ZS-555726 ZS-572242	3-5U 3-5B 3-5E 3-14U 3-14E 3-8 3-10x 3-9x								

SECTION 3

SCHEMATIC DIAGRAM

1.	BLOCK DIAGRAM AND TERMINALS DISCRIPTION OF MN1455B	15
2.	TERMINALS DISCRIPTION OF DISPLAY	16
3.	DT-M7 N0830301A SCHEMATIC DIAGRAM	17

2. TERMINALS DISCRIPTION OF FL DISPLAY



Pin No.	Internal Connection	Pin No.	Internal Connection
1	Filament	20	SEGMENT g
2	NC	21.	G3 (GRID 3)
3	G1 (GRID 1)	22	G4 (GRID 4)
4	NC	23	G4 (GRID 4)
5	SEGMENT a	24	G5 (GRID 5)
6	SEGMENT b	25	SEGMENT (1)(2)(6)(8)(9)
7	G6 (GRID 6)	26	SEGMENT (7) (10) (15)
8	G5 (GRID 5)	27	SEGMENT (4) (1) (14) (16)
) 9	SEGMENT c	28	G5 (GRID 5)
10	SEGMENT d	29	SEGMENT ③ ①
11	G2 (GRID 2)	30	G6 (GRID 6)
12	NC	31	SEGMENT (5) (13)
13	SEGMENT e	32	NC
14	G2 (GRID 2)	33	NC
15	SEGMENT f	34	NC
16	G3 (GRID 3)	35	G6 (GRID 6)
17	NC	36	NC
18	NC		
19	NC	38	Filament

NC = No connection

1. BLOCK DIAGRAM AND TERMINALS DISCRIPTION OF MN1455B

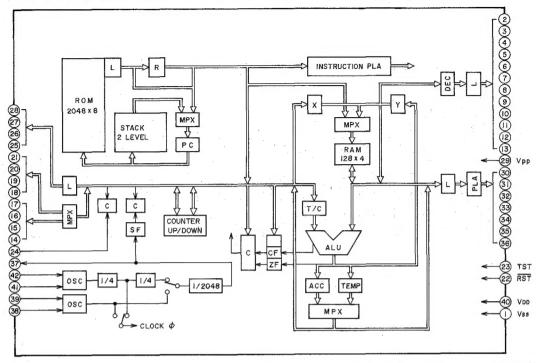
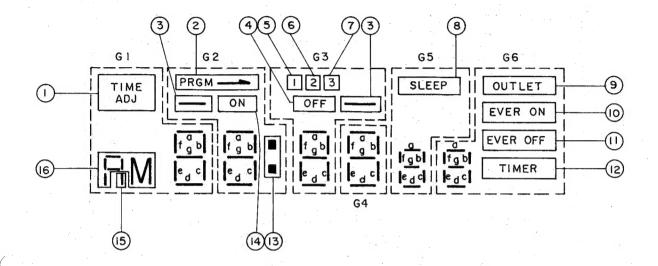


Fig. Block Diagram of IC MN1455B

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	Vss	TO GND (0V)	22	RST	RESET at ACTIVE "L"
2	CO11	SLEEP output	23	TEST	TEST terminal, To Vss (GND)
3	CO10	TIMER 3 output	24	SNS0	Sencer INPUT, to VDD
4	CO9	TIMER 2 output	25	EO0	(*513)
5	CO8	TIMER 1 output	26	EO1	SEGMENT DATA *312
6	CO7	LED control present time indicating	27	EO2	\(\) SEGMENT DATA \(\) *4(1)(4(16))
		= "H" Others =	28	EO3	(*71015
7	000		29	VPP	
7	CO6 CO5	SEGMENT DATA *①②⑥⑧⑨	30	DO0	(*a
8			31	DO1	*b
. 9	CO4	TIMING DATA	32	DO2	*c
10	CO3	Output at ACTIVE "L"	33	DO3	SEGMENT DATA { * d
11	CO2	Output at ACIIVE E	34	DO4	*e
12	CO1 CO0		35	DO5	*f
13			36	DO6	*g
14	A13 A12	KEY INPUT	37	OSC128	CLOCK MONITOR TERMINAL
	A12 A11		38	X'TAL 4	NOT USE
16 17	A11 A10	Input at ACTIVE "L"	39	X'TAL 3	NOT USE
		H=12 I=24:00	40	VDD	+5 V
		11-12 L-24.00	41	X'TAL 2	X'tal
		Not use (connect to VDD)	42	X'TAL 1) X tai
		140t use (connect to 4 DD)			
18 19 20 21	B13 B12 B11 B10	H = 12 L = 24:00 $Not use (connect to VDD)$	41	X'TAL 2	X'tal

indicated * MARKS are Refer to FLD chart.

2. TERMINALS DISCRIPTION OF FL DISPLAY



Pin No.	Internal Connection	Pin No.	Internal Connection
1	Filament	20	SEGMENT g
2	NC	21.	G3 (GRID 3)
3	G1 (GRID 1)	22	G4 (GRID 4)
4	NC	23	G4 (GRID 4)
5	SEGMENT a	24	G5 (GRID 5)
6	SEGMENT b	25	SEGMENT (1)(2)(6)(8)(9)
7	G6 (GRID 6)	26	SEGMENT (7) (10) (15)
8	G5 (GRID 5)	27	SEGMENT (4) (1) (14) (16)
9	SEGMENT c	28	G5 (GRID 5)
10	SEGMENT d	29	SEGMENT ③ ①
11	G2 (GRID 2)	30	G6 (GRID 6)
12	NC	31 .	SEGMENT (5) (13)
13	SEGMENT e	32	NC
14	G2 (GRID 2)	33	NC
15	SEGMENT f	34	NC
16	G3 (GRID 3)	35	G6 (GRID 6)
17	NC	36	NC
18	NC		
19	NC	38	Filament

NC = No connection

